



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7819
Job Sheet 169388



Part No: 647.7819

Job Qty: 10 ea

Part Name: Cross Bracket Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/9/18	0.00	0.00	Start Up Machining-1		B.A 17-12-22
100	Bandsaw	10 pcs		1/9/18	0.00	0.00	Bandsaw1		B.A 17-12-22
110	CNC Vertical Machining	10 pcs		1/12/18	0.00	56.43	HAAS 5 Axis		B.A 17-12-22
120	QC	10 pcs		1/12/18	0.00	0.00	QC1		B.A 17-12-22
130	QC	10 pcs		1/12/18	0.00	0.00	QC8 Machining-1		SL 18-1-5
140	Outsource	10 pcs		1/12/18	0.00	0.00	Outsource4		AT 18/01/25
150	Packaging	10 pcs		1/12/18	0.00	0.00	Packaging2		AT 18/01/25
155	QC	10 pcs		1/12/18	0.00	0.00	QC5		38
180	Packaging	10 pcs		1/12/18	0.00	0.00	Packaging3-1		AT 18/01/28
190	QC21-SA	10 Ea		1/12/18	0.00	0.00	QC21		AT 18/01/29

Part Op 100 - Cut Blank at 11.350"

Descriptions: 110 - 1-Machine per folio FB375 DWG REV: N/C FOLIO REV: AA 2- Deburr and break all sharp edges

120 - Inspect on CMM as per folio CMMA002. DWG REV: N/A CMM PROG. REV: N/A

140 - Issue P/O TO ATG: _____ Anodize & prime as per Dwg. 647.7800

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

DAS
10
9-89

Bring as per Mid-PRF-23377 Type 1 Class N.
Hard Black Anodize Mil-A-8625 Type 3 Class 2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M7075T6B1.250X1.000	9	107	0	0

Part Specifications

Specifications could not be found.

QA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



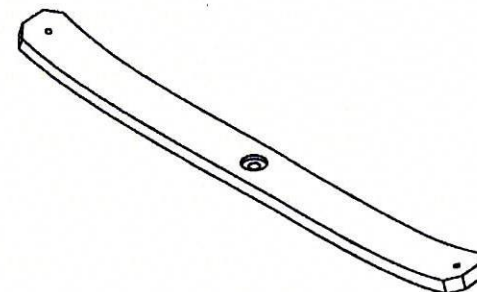
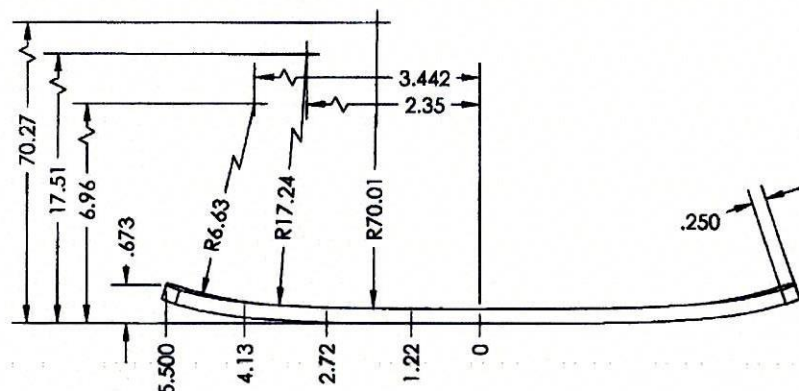
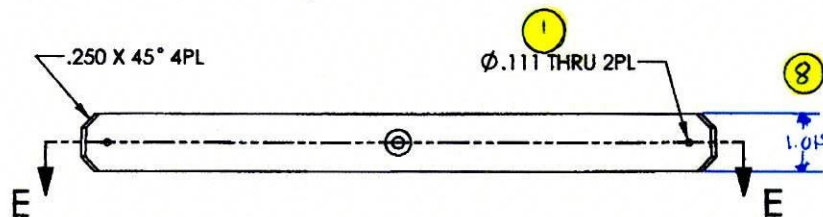
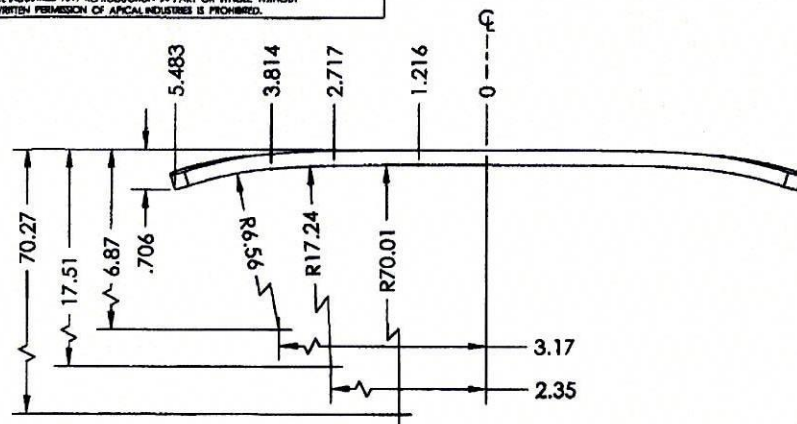
QA Closed: _____ Date: _____

Work Order update only ☐

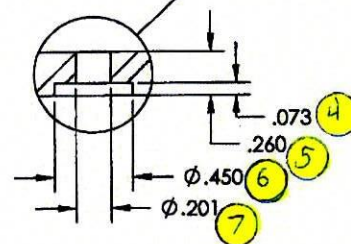
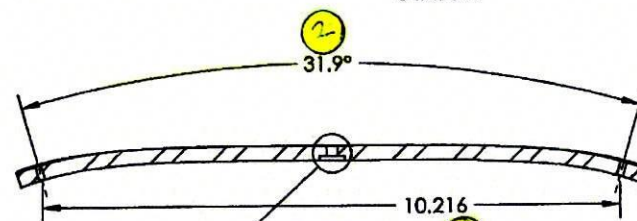
Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%;">Water Jet ☐</td> <td style="width:33%;">Engineering ☐</td> </tr> <tr> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Supplier ☐</td> <td></td> </tr> </table>	Water Jet ☐	Engineering ☐	Prod. Eng. Coord. ☐	Quality ☐	Rec/Store/Packaging ☐	Other ☐	Supplier ☐																																																																																																	
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



647.7819



ORIGINAL DATE REVISIONS E. ANDERSON P. BRAYO DRAWING APPROVAL (BRAYO) COMMENTS:		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES 1 PLACE DECIMALS 2 PLACE DECIMALS ANGLES & °		SHEET NO. 647.7800 SCALE: NONE	REV. NAC SHEET 7 OF 9



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038743

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
10	169630	D4842-1	Eyelet Bracket Assembly Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed	2/1/18	8 pcs	0 pcs	8 pcs	\$13.41/pcs	\$107.28
11	169388	647.7819 ✓	Lower Cutter Deflector Outsource process- Issue P/O to ATG : _____ HARD ANODIZE COLOR BLACK, PRIME AS PER DWG D4842	Firmed	2/1/18	10 pcs	0 pcs	10 pcs	\$12.61/pcs	\$126.10
12	168245	646.3715	Cross Bracket Fwd Issue P/O to ATG : _____ HARD ANODIZE COLOR BLACK, AND PRIME AS PER DWG 647.7819	Firmed	2/1/18	10 pcs	0 pcs	10 pcs	\$7.61/pcs	\$76.10
13	168267	646.9712	Strut Doubler Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	2/1/18	10 pcs	0 pcs	10 pcs	\$7.61/pcs	\$76.10
14	168267	646.9712	Body Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.9700	Firmed	2/1/18	6 pcs	0 pcs	6 pcs	\$15.86/pcs	\$95.16
15	168268	646.9713	Body Issue P/O to ATG : _____ Anodize, Color Black, Prime as per Dwg 646.9700	Firmed	2/1/18	5 pcs	0 pcs	5 pcs	\$8.86/pcs	\$44.30
16	169381	647.1610	Wiper Deflector Fwd Issue P/O to ATG : _____ 1- Hard Anodize, Color Black and Prime as per Dwg, 647.1600	Firmed	2/1/18	6 pcs	0 pcs	6 pcs	\$12.06/pcs	\$72.36
17	169485	647.7612	Breakaway Tip Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as Per Dwg 647.7600	Firmed	2/1/18	6 pcs	0 pcs	6 pcs	\$12.06/pcs	\$72.36
17	166816	D4823-1	Upper Cutter Deflector Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg D4823	Firmed	2/1/18	12 pcs	0 pcs	12 pcs	\$12.51/pcs	\$150.12
Grand Total:										\$2,178.62

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914487

Date: 24-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 ea	Part: 647.7819 Cross Bracket Fwd Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22357	Rev: A	PO: PO038743 Line: 11
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>24/01/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>Quentin Lavoie</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			